

**Work Order ID 59602**

Tuesday, June 08, 2010 2:23:50 PM



Page 1

Item ID: D205-634-011

Revision ID:

Item Name: Skidtube

Start Date: 6/8/2010 Start Qty: 1.00

Required Date: 6/14/2010 Req'd Qty: 1.00

Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan: 11Date: 6-6-08

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-634

Rev F

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D205-634-011  
CHG 007

8/10/07/14

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

8/10/07/14

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/07/14

ⓧ

B60164

**Work Order ID 59602**

Tuesday, June 08, 2010 2:23:50 PM



Page 2

Item ID: D205-634-011

Revision ID:

Item Name: Skidtube

Start Date: 6/8/2010 Start Qty: 1.00

Required Date: 6/14/2010 Req'd Qty: 1.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-634-011

Location:

PPP rev: M

6/10/14 (1)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

1007-15  
ME 10-7-14

# Picklist Print

Tuesday, June 08, 2010 2:23:54 PM

Page 1

Work Order ID: 59602

Parent Item: D205-634-011

Parent Item Name: Skidtube

Comments:

IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ  
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:  
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by:

Start Date: 6/8/2010

Required Date: 6/14/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/  
D205-634-041

Replacement

Mfg/

Bin  
No

Primary

Last

Route  
110

Unit of  
Each

Qty on  
4.0000

Qty per Kit  
1

Total  
1

Qty

Date

Status

Replacement Skidtube

Location

FG073

Loc Qty

4

58224

58491

58497

58501

1

110

Each

0.0000

K10003

Saddle, D205-634-011

Manufactured No

1360164

59443

# Work Order ID 59602

Tuesday, June 08, 2010 2:23:50 PM



Page 1

Item ID: D205-634-011

Revision ID:

Accept

Item Name: Skidtube

Start Date: 6/8/2010 Start Qty: 1.00

Required Date: 6/14/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-6-08

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-634

Rev F

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-011  
CHG 007

0.00

0.00

CL 10/7/12

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

REFERENCE ONLY